



**ALLIANCE
PARTS**



BRAKE DRUMS



FEATURES AND BENEFITS

- Produced from top-grade raw materials for maximum performance
- QS9001-controlled metallurgy and machining processes for consistent quality
- 23,000 lb GAWR
- 10-bolt drums
- 11.5" bolt circle
- Backed by the Alliance 1-year/unlimited-mile warranty¹; additional coverage may apply

SPECIFICATIONS

ALLIANCE P/N	DIMENSIONS	BOLT HOLE	WEIGHT
ABP N42A154B	15" x 4"	1.28"	78 LBS.
ABP N42A1655BFV	16.5" x 5"	1.28"	92 LBS.
ABP N42A1655BPI	16.5" x 5"	1.28"	97 LBS.
ABP N42A1657B	16.5" x 7"	1.00"	108 LBS.
ABP N42A1657NB	16.5" x 7"	1.00"	110 LBS.
ABP N42A1657VB	16.5" x 7"	1.08"	105 LBS.
ABP N42A1658625B	16.5" x 8.62"	1.08"	117 LBS.
ABP N42A61528B	15" x 4"	1.08"	69 LBS.
ABP N42A65152B	16.5" x 6"	1.00"	120 LBS.
ABP N42A66353F	16.5" x 7"	1.00"	112 LBS.
ABP N42A66800B	16.5" x 8"	1.08"	114 LBS.
ABP N42A66884B	16.5" x 7"	1.00"	117 LBS.

CROSS-REFERENCE

ALLIANCE P/N	CONMET P/N	F/V SERIES P/N	GUNITE P/N	INTERNATIONAL P/N	KIC P/N	MERITOR P/N	MOTOR WHEEL P/N	WALTHER P/N	WEBB P/N
ABP N42A154B	10009920	F14B	3800X	2605075C1	54293-018	-	89870BK	13-00163	65548B
ABP N42A1655BFV	10014756	F25B	-	-	-	-	-	-	65151B
ABP N42A1655BPI	10020147	F19B	3710X	2605076C1	-	-	-	13-00104	65710B
ABP N42A1657B	10009830	F23B	3600AX	2605072C1	60001-018	85-123207-002	2308709	13-00043	66864B
ABP N42A1657NB	10009830	F23F	3600AX	-	60001-01	03-123207-002	2308712	03-00043	66864F
ABP N42A1657VB	10037763	V1B	3922X	-	60000-018	85-123788-002	-	-	56864B
ABP N42A1658625B	10012097	V3B	3807X	2605078C1	54229-01	-	91812B	13-00060	66854B
ABP N42A61528B	107507	V5B	3721AX	1660599C1	54201-108	85-123382-002	106437	-	61528B
ABP N42A65152B	10033071	F24B	3687X	2010238C2	54242-018	85-123399-002	91265B	-	65152B
ABP N42A66353F	10080760	F20F	3757	1670176C1	54213-01	-	-	-	66353F
ABP N42A66800B	107637	V4B	3782X	-	54269-018	85-123520-002	91792B	-	66800B
ABP N42A66884B	10037819	F7B	-	1616906C1	54261-018	85-123363-002	106165	-	66884B

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ORDER IN 3 SIMPLE STEPS

1 Go to allianceparts.com

2 Use the parts lookup tools to find your part number

3 Contact your Alliance dealer to order

SD-006 WW 8-2022



NEW FROM ALLIANCE™

ALLIANCE STEEL SHELL DRUMS

Alliance Steel Shell Drums provide a light-weight option compared to standard cast brake drum.

Engineered for maximum performance, our heavy-duty brake drum ensures superior heat dissipation.

Alliance Steel Shell brake drums are built for reliability and performance, offering the value you've come to expect from Alliance Parts.



PARTS THAT MOVE YOU





Alliance Brake Drums Flyer

Top Movers - Alliance Brake Drums

Drum Number	Weight	Drum Type	Drum Mount	Brake Surface Diameter	Overall Depth	Brake Surface Flat	PilotDiameter	Bolt Circle Diameter	BoltHoleNo.	BoltHoleSize	Maximum Wear Diameter
ABP N42A1657VB	104	K	O	16.5	10.54	7.54	8.78	11.25	10	1.08	16.62

N42A1658625B												
ABP N42A154B	67	H	O	15	9.04	4.5	8.78	11.25	10	1.31	15.12	
ABP N42A1657B	109	K	O	16.5	10.52	7.54	8.78	11.25	10	1	16.62	
ABP N42A1655BFV	92	K	O	16.5	9.37	5.45	8.78	11.25	10	1.31	16.62	

Alliance Steel Shell Drum Flyer

Top Movers - Alliance Steel Shell Drums

Alliance Part Number	Description	Weight	Size	Webb XREF	Meritor XREF	Motor Wheel XREF
ABP N42A1658625BSS	STEEL SHELL 165X8625 BRAKE DRUM	100 lbs	16.5 X 8.625	WWD 96854B	TDA 53 123771 002	HWI 600026
ABP N42A1657BSS	STEEL SHELL 16.5X7 BRAKE DRUM	89 lbs	16.5 X 7	WWD 96864B	TDA 53 123537 002	HWI 89996B
ABP N42A1655BFVSS	STEEL SHELL 16.5X5 BRAKE DRUM	76 lbs	16.5 X 5	WWD 95151B	TDA 53 123815 002	HWI 90600B

General Product Information

Brake drums made in U.S.A

Warranty Information

1 Year standard warranty.

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