



ALLIANCE PARTS



Alliance Clutch Program

The most complete line of NEW clutch assemblies, supplemental clutch parts and flywheels for class 6, 7 & 8 vehicles.

2023 Alliance Clutch Catalog

Alliance Transmission & Clutch Bundle

Alliance Trans Clutch Bundle

2023 DTNA Parts DPC - Alliance Clutch_Detroit REMAN DT12 Presentation

2023 DTNA Parts DPC Alliance Clutch Detroit DT12 Presentation

Product Highlights

[NEW Clutches, No Core](#)

[Made in the USA](#)

[OEM Quality](#)





[Heavy Duty Clutches – 2 Years, Unlimited Mile Warranty](#)

[Extended Clutch Warranty - 3 Years Unlimited Miles = IATCO Clutch + IATCO Clutch Installation Kit](#)

[Medium Duty Clutches – 1 Year, Unlimited Mile Warranty](#)

Top Movers - Alliance Clutch Assemblies

Alliance Part Number	O.E.M. Reference	Part Description
ABP N25 208925 82	308925-82, 208925-82, 108925-82AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 4-Paddle / 7-Spring, 3600 Plate Load / 1700 Torque, Triple-Zerk
ABP N25 208925 20	308925-20, 208925-20, 108925-20AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 6-Paddle / 7-Spring, 4000 Plate Load / 1860-2050 Torque, Triple-Zerk

ABP N25 308925 25	308925-25, 208925-25, 108925-25AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 6-Paddle / 7-Spring w/ Pre-Damper, 4000 Plate Load / 2050 Torque, Triple-Zerk
ABP N25 208925 51	308925-51, 208925-51, 108935-51AM	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 4-Paddle / 9-Spring, 3600 Plate Load / 1760 Torque, Triple-Zerk, MACK
ABP N25 209701 51	309701-51, 209701-51, 109701-51AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 4-Paddle / 9-Spring, 3600 Plate Load / 1760 Torque, Triple-Zerk, MACK
ABP N25 209701 82	309701-82, 209701-82, 109701-82AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 4-Paddle / 7-Spring, 3600 Plate Load / 1700 Torque, Triple-Zerk
ABP N25 309701 25	309701-25, 209701-25, 109701-25AM	15-1/2" x 2" AutoSet Clutch  , Two-Plate, 6-Paddle / 7-Spring w/ Pre-Damper, 4000 Plate Load / 2050 Torque, Triple-Zerk
ABP N25 122002 35A	122002-35A	15-1/2" x 2" MaxShift Clutch  , Two-Plate, 6-Paddle / 7-Spring (Pre-Damper), 4200 Plate Load / 1850 Torque, 14-Spline, Incl. Clutch Brake
ABP N25 107237 10	107237-10	14" x 1-3/4" Stamped Steel Clutch, Two-Plate, 3-Paddle / 8-Spring, 2000 Plate Load / 900 Torque, Includes Positive Separator Pin
ABP N25 104100 2	104100-2	365mm x 1-3/4" Stamped Steel Clutch, Single-Plate, 3-Paddle / 8-Spring, 3200 Plate Load / 660 Torque, Sealed Bearing

Top Movers - Supplemental Clutch Parts, Clutch Installation Kits, Flywheels

Alliance Part Number	O.E.M. Reference	Part Description
ABP N25 A0032502115	A 003 250 21 15, 6482 000 218, K-4515CL	DT12 Clutch Actuator
ABP N25 K2468	K-2468	Clutch Installation Kit, RT Series
ABP N25 K4125	K-4125	Clutch Installation Kit, RT Series (w/ Hydraulic Fork)
ABP N25 K3600	K-3600	Clutch Installation Kit, FR Series
ABP N25 K4124	K-4124	Clutch Installation Kit, FR Series (w/ Hydraulic Fork)
ABP N25 K4145	K-4145	Clutch Installation Kit, UltraShift Plus
ABP N25 127760	127760	2" Torque Limiting Clutch Brake
ABP N25 BK313	BK-313	2" Hinged Clutch Brake
ABP N25 105C137	105C-137	Standard Clutch Fork
ABP N25 A7786	A-7786	Hydraulic Clutch Fork
ABP N25 23514177	23514177	Flywheel, Detroit Series 60
ABP N25 A472030110572	A472 030 11 05	Flywheel, DD15

General Product Information

Detailed product description

The most complete line of NEW clutch assemblies, supplemental clutch parts and flywheels for class 6, 7 & 8 vehicles.

Warranty Information

Restricted Content

Dealer Pricing & Availability

Heavy Duty Clutches – 2 Years, Unlimited Mile Warranty

Extended Clutch Warranty - 3 Years, Unlimited Miles = Alliance Clutch + Alliance Clutch Installation Kit

Pricing information

Competitively priced

Availability information

Available DS or PDC

3-5 Day Lead Time

Direct Ship Freight Prepaid:

1. USA - \$4,500 USD
2. Canada - \$5,500 CAN

16 per pallet for Direct Ship. 12 per pallet for PDC.

Units Purchased (Mix & Match)	Discount	Freight
1 - 15 units	No Discount	FOB Des Plaines, IL. (Prepaid if order exceeds \$4,500)
16 - 31 units	2%	Freight Prepaid (Prepaid if order exceeds \$4,500)
32 - 63 units	4%	Freight Prepaid
64 - 127 units	6%	Freight Prepaid, 3 drops available

128 - 255 units	8%	Freight Prepaid, 3 drops available
256+ units (Trailer Load)	11%	Freight Prepaid, 3 drops available

Restricted Content

Buyer Objections and Seller Response

Where is the product manufactured?

Chicago, IL. USA

Is the product new or re-manufactured?

All NEW

Is there a core charge?

No core

What is the warranty?

2 years, unlimited miles on HD clutches. 3 Years, unlimited miles when an Alliance clutch + an Alliance clutch installation kit are installed together.

What will the pre-damper clutches do in the system?

The pre-damper clutches will Isolate engine torsionals @ idle speed, to reduce or eliminate neutral idle gear rattle in the drivetrain.

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[^Back to Top](#)

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